



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3728-1
Job Sheet 167020



Part No: D3728-1

Job Qty: 3 ea

Part Name: Step Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 10/29/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

DWG. Rev. B ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	3 Ea		10/28/17	0.00	0.00	Start Up Waterjet1	<i>de</i>
100	Waterjet	3 pcs		10/28/17	0.00	0.39	Waterjet1	<i>de</i>
110	QC	3 pcs		10/28/17	0.00	0.00	QC2	<i>de DAS</i>
120	QC	3 pcs		10/28/17	0.00	0.00	QC8	<i>38</i>
130	Small Fab	3 pcs		10/28/17	0.00	0.15	Small Fab	<i>DAS-89/MCC</i>
140	QC	3 pcs		10/28/17	0.00	0.00	QC5	<i>38</i>
150	HandFinish	3 pcs		10/29/17	0.00	0.27	HandFinish1	<i>2017-11-08 JSL</i>
160	QC	3 pcs		10/29/17	0.00	0.00	QC3	<i>38</i>
170	Packaging	3 pcs		10/29/17	0.00	0.00	Packaging3	<i>9-86</i>
180	QC21-SA	3 Ea		10/29/17	0.00	0.00	QC21	<i>17/11/14</i>

Part Op 100 - 1-Cut as per Dwg D3728 Dwg Rev: _____ Prog Rev: _____ 2- Deburr if necessary

Descriptions: 130 - 1-open holes to finish size as per dwg D3728 2- Deburr if necessary 3- grind water jet marks all around bracket smooth ****do not grind inside where step extrusion goes****

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.250X06.000	4	14	0	0

Part Specifications

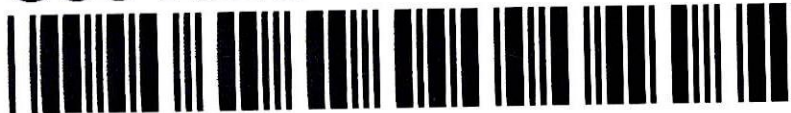
Specifications could not be found.

Plex 10/23/17 10:58 AM dart.Michaud-Febrille.Victoria

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AEROSPACE
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Step Bracket

PART NO:	D3728 – 1
Revision:	
Operation:	Start up Operation
Quantity:	3
Change No:	

Mfg Date: 11/01/17

Job No: 167020

